

Reflex Sensor with Background Suppression

HD12NCT3

Part Number



- **Electronic background suppression**
- **Red light**
- **Stainless steel housing**
- **Teach-in, external teach-in**

Technical Data

Optical Data

Range	120 mm
Adjustable Range	35...120 mm
Switching Hysteresis	< 5 %
Light Source	Red Light
Service Life (T = +25 °C)	100000 h
Max. Ambient Light	10000 Lux
Spot Diameter	see Table 1

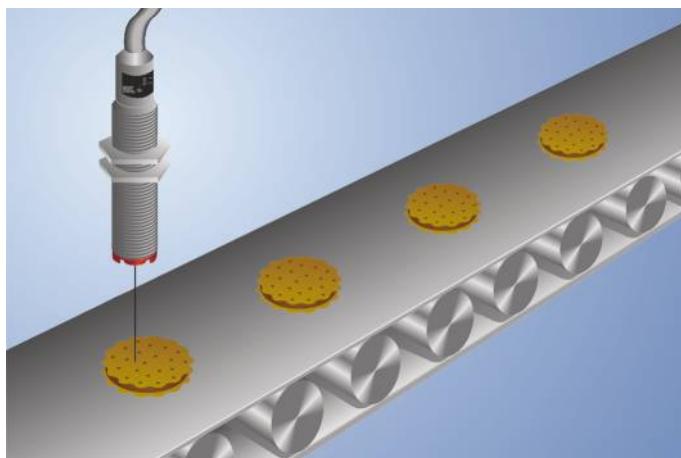
Electrical Data

Supply Voltage	10...30 V DC
Current Consumption (Ub = 24 V)	< 30 mA
Switching Frequency	750 Hz
Response Time	667 µs
On-/Off-Delay (RS-232)	0...1 s
Temperature Drift	< 5 %
Temperature Range	-25...60 °C
Switching Output Voltage Drop	< 2,5 V
NPN Switching Output/Switching Current	100 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Teach Mode	HT, VT
Protection Class	III

Mechanical Data

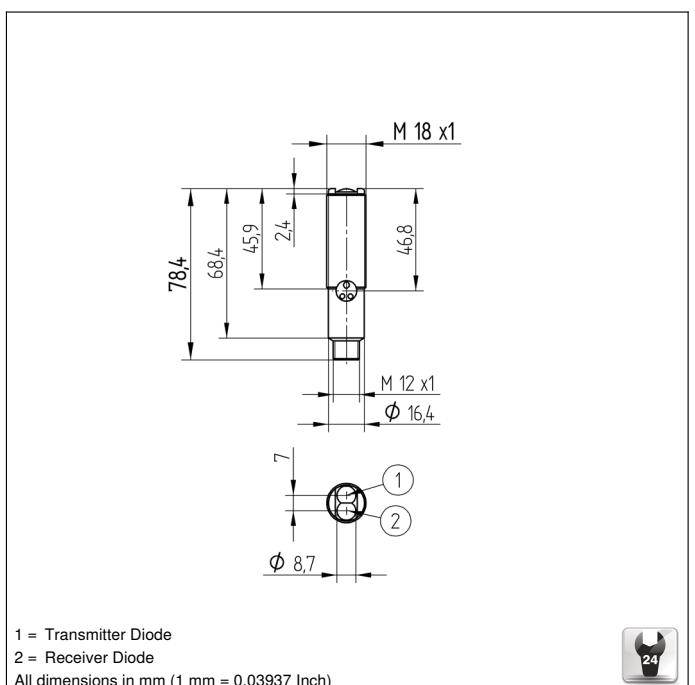
Setting Method	Teach-In
Housing Material	Stainless Steel
Full Encapsulation	yes
Degree of Protection	IP67
Connection	M12 x 1; 4-pin
NPN NO/NC switchable	
RS-232 with Adapterbox	
Connection Diagram No.	352
Control Panel No.	D7
Suitable Connection Technology No.	2
Suitable Mounting Technology No.	150

These sensors detect distance by measuring angles. They are particularly good at recognizing objects in front of any background. The color, shape and surface characteristics of the object have practically no influence on sensor switching performance.

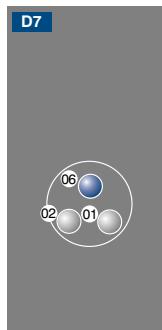


Complementary Products

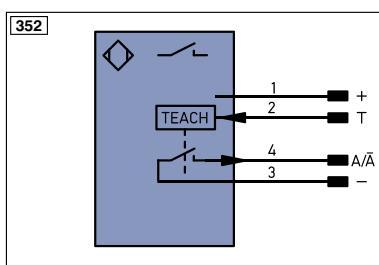
Adapterbox A232
Dust extraction tube STAUBTUBUS-01
wTeach2 software DNNF005



Ctrl. Panel



01 = Switching Status Indicator
02 = Contamination Warning
06 = Teach Button



Legend

+	Supply Voltage +	PT	Platinum measuring resistor
-	Supply Voltage 0 V	nc	not connected
~	Supply Voltage (AC Voltage)	U	Test Input
A	Switching Output (NO)	Ü	Test Input inverted
Ā	Switching Output (NC)	W	Trigger Input
V	Contamination/Error Output (NO)	O	Analog Output
V̄	Contamination/Error Output (NC)	O-	Ground for the Analog Output
E	Input (analog or digital)	BZ	Block Discharge
T	Teach Input	AVV	Valve Output
Z	Time Delay (activation)	a	Valve Control Output +
S	Shielding	b	Valve Control Output 0 V
RxD	Interface Receive Path	SY	Synchronization
TxD	Interface Send Path	E+	Receiver-Line
RDY	Ready	S+	Emitter-Line
GND	Ground	÷	Grounding
CL	Clock	SnR	Switching Distance Reduction
E/A	Output/Input programmable	Rx+/-	Ethernet Receive Path
IO-Link	IO-Link	Tx+/-	Ethernet Send Path
PoE	Power over Ethernet	Bus	Interfaces-Bus A(+)B(-)
IN	Safety Input	La	Emitted Light disengageable
OSSD	Safety Output	Mag	Magnet activation
Signal	Signal Output	RES	Input confirmation
B1, B2	Ethernet Gigabit bidirect. data line (A-D)	EDM	Contactor Monitoring
ENA, ENB	Encoder A/A (TTL)	ENARS422	Encoder A/A (TTL)
ENBRS422	Encoder 0-pulse 0-0 (TTL)	ENBRS422	Encoder B/B (TTL)

Wire Colors according to
DIN IEC 757

BK	Black
BN	Brown
RD	Red
OG	Orange
YE	Yellow
GN	Green
BU	Blue
VT	Violet
GY	Grey
WH	White
PK	Pink
GN/YE	Green/Yellow

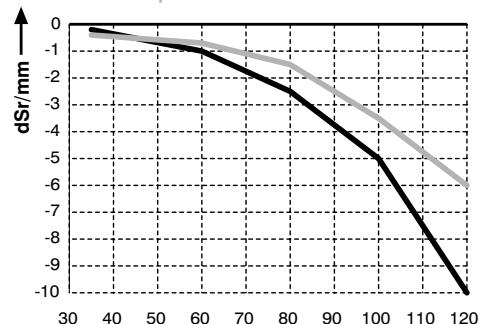
Table 1

Detection Range	60 mm	120 mm
Spot Diameter	2 mm	4 mm

Switching Distance Deviation

Typical characteristic curve based on Kodak white (90 % remission)

HD12 / HW12 Teach-In



Sr = Switching Distance

dSr = Switching Distance Change

— black 6 % remission

— grey 18 % remission

