## **SIEMENS**

## **Data sheet**

## 6ES7553-1AA00-0AB0



SIMATIC S7-1500, TM PTO 4 interface module for stepper drives 4 channels pulse train output PTO: 24 V, RS-422, 5 V, 2 DI, 1 DQ 24VDC per channel

General information	
Product type designation	TM PTO 4
HW functional status	FS02
Number of channels	4; Axes
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	STEP 7 V14 or higher
<ul> <li>STEP 7 configurable/integrated from version</li> </ul>	V5.5 SP3 with GSD file / -
<ul> <li>PROFINET from GSD version/GSD revision</li> </ul>	GSDML V2.32
Installation type/mounting	
Rail mounting	Yes; S7-1500 mounting rail
Supply voltage	
Load voltage L+	
<ul> <li>Rated value (DC)</li> </ul>	24 V
<ul> <li>permissible range, lower limit (DC)</li> </ul>	19.2 V
<ul> <li>permissible range, upper limit (DC)</li> </ul>	28.8 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Input current	
Current consumption, max.	70 mA; without load
Power	
Power available from the backplane bus	1.3 W
Power loss	
Power loss, typ.	4 W
Address area	
Address space per module	
• Inputs	18 byte; Per channel
<ul><li>Outputs</li></ul>	10 byte; Per channel
Digital inputs	
Number of digital inputs	12; 3 per channel, of which 1 DIQ
Digital inputs, parameterizable	Yes
Input characteristic curve in accordance with IEC 61131, type 3	Yes
Digital input functions, parameterizable	
Synchronization	Yes
• Probe	Yes
Drive ready	Yes
Input voltage	
Type of input voltage	DC
• Rated value (DC)	24 V

• for signal "0"	-5 +5 V
• for signal "1"	+11 to +30V
<ul> <li>permissible voltage at input, min.</li> </ul>	-5 V
permissible voltage at input, max.	30 V
Input current	
• for signal "1", typ.	2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 0.8 / 1.6 / 3.2 / 12.8 / 20 ms
— at "0" to "1", min.	4 μs; for parameterization "none"
— at "1" to "0", min.	4 μs; for parameterization "none"
for technological functions	
— parameterizable	Yes
Cable length	
<ul><li>shielded, max.</li></ul>	1 000 m
• unshielded, max.	600 m
Digital outputs	
Number of digital outputs	12; 3 per channel, of which 1 DIQ
Current-sinking	Yes; For DQn.0 and DQn.1 push-pull outputs
Current-sourcing	Yes
Digital outputs, parameterizable	Yes
Short-circuit protection	Yes; electronic/thermal
Response threshold, typ.	0.2 A for DQn.0 and DQn.1, 0.9 A for DIQn.2
Controlling a digital input	Yes
Digital output functions, parameterizable	
<ul> <li>PTO (pulse train output) signal interface</li> </ul>	
— 24 V asymmetrical	Yes
— RS 422 symmetrical	Yes
— TTL (5 V) asymmetrical	Yes
<ul> <li>PTO (pulse train output) signal type</li> </ul>	
<ul> <li>Pulse and direction</li> </ul>	Yes
<ul> <li>Count up, count down</li> </ul>	Yes
<ul><li>Incremental encoder (A, B phase shift)</li></ul>	Yes
<ul> <li>Incremental encoder (A, B phase shift, quadruple)</li> </ul>	Yes
Switching capacity of the outputs	
<ul> <li>with resistive load, max.</li> </ul>	0.1 A; 0.5 A for DIQn.2
● on lamp load, max.	1 W; 5 W for DIQn.2
Load resistance range	
• lower limit	240 $\Omega$ ; 48 ohms for DIQn.2
upper limit	12 kΩ
Output voltage	
Type of output voltage	DC
• for signal "1", min.	23.2 V; L+ (-0.8 V), L+ (-1.3 V) for DIQn.2
Output current	
<ul><li>for signal "1" rated value</li></ul>	0.1 A; 0.5 A for DIQn.2
• for signal "1" permissible range, max.	0.12 A; 0.6 A for DIQn.2
• for signal "1" minimum load current	2 mA
• for signal "0" residual current, max.	0.5 mA
Output delay with resistive load	
• "0" to "1", typ.	1 μs; 28 μs for DIQn.2
• "1" to "0", typ.	1 μs; 25 μs for DIQn.2
Switching frequency	
• with resistive load, max.	1 kHz; For DIQn.2
• with inductive load, max.	0.5 Hz; According to IEC 60947-5-1, DC-13, for DIQn.2
• on lamp load, max.	10 Hz; For DIQn.2
• For signal interface 24 V asymmetrical	200 kHz; With DQn.0 and DQn.1
• For signal interface RS 422 symmetrical	1 MHz
For signal interface TTL (5 V) asymmetrical	200 kHz
Cable length	
shielded, max.	600 m; Cable length, RS 422 / TTL Siemens Type 6FX2001-5: 125 kHz, 320
	meters shielded, max.; 250 kHz, 160 meters shielded, max.; 500 kHz, 60

meters shielded, max.; 1 MHz, 32 meters shielded, max. 24 V (DQn.x / DIQn.2): 10 kHz, 600 meters, shielded, max. 200 kHz, 50 meters shielded, max.

	max.
Isochronous mode	
Bus cycle time (TDP), min.	250 μs; 375 μs if all 4 channels are used
Jitter, max.	1 μs
Interrupts/diagnostics/status information	
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnoses	
Monitoring the supply voltage	Yes
Short-circuit	Yes; Thermal overload protection
Group error	Yes
Diagnostics indication LED	
• RUN LED	Yes; green LED
• ERROR LED	Yes; red LED
MAINT LED	Yes; Yellow LED
Monitoring of the supply voltage (PWR-LED)	Yes; green LED
Channel status display	Yes; green LED
for channel diagnostics	Yes; red LED
Potential separation	130,130 ==2
Potential separation channels	
between the channels	No
between the channels and backplane bus	Yes
Between the channels and load voltage L+	No
Isolation	INO
Isolation tested with	707 V DC (type test)
Ambient conditions	707 V DC (type test)
Ambient temperature during operation	0.00
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C; Observe derating
vertical installation, min.	0 °C
vertical installation, max.	40 °C; Observe derating
Altitude during operation relating to sea level	F 000 are analyticate for installating allitudes a 0 000 as and FT 000MD analysis
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; restrictions for installation altitudes > 2 000 m, see ET 200MP system manual
Decentralized operation	
to SIMATIC S7-300	Yes; Via control and feedback interface
to SIMATIC S7-400	Yes; Via control and feedback interface
to SIMATIC S7-1200	Yes
to SIMATIC S7-1500	Yes
to standard PROFINET controller	Yes; Via control and feedback interface
Dimensions	
Width	35 mm
Height	147 mm
Depth	129 mm
Weights	120 mill
Holginto	
Weight, approx.	300 g

last modified:

