6ES7513-2GL00-0AB0

Data sheet



SIMATIC DP, CPU 1513pro F-2 PN for ET 200pro, central processing unit with 450 KB work memory for program and 1.5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 40 ns bit performance, Degree of protection: IP65/67, SIMATIC Memory Card required connection module required

General information	
Product type designation	CPU 1513pro F-2 PN
HW functional status	FS01
Firmware version	V2.8
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Via X1, with minimum OB 6x cycle of 500 µs
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V16
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.31 A
Inrush current, max.	0.4 A; Rated value
l²t	0.001 A²·s
from supply voltage 1L+, max.	0.35 A
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	450 kbyte
• integrated (for data)	1.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	40 ns

for word operations, typ.	48 ns
for fixed point arithmetic, typ.	64 ns
for floating point arithmetic, typ.	256 ns
CPU-blocks	200 113
Number of elements (total)	2 000; Blocks (OB, FB, FC, DB) and UDTs
DB	2 000, blocks (Ob, 1 b, 1 c, bb) and 0b15
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
• Number range	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
OB	
• Size, max.	450 kbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20; With minimum OB 3x cycle of 500 μs
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
- Numerican	Any (only limited by the main memory)
• Number	, (,
Retentivity	
Retentivity — adjustable	Yes
Retentivity — adjustable Data areas and their retentivity	Yes
Retentivity — adjustable	Yes 128 kbyte; In total; available retentive memory for bit memories, timers,
Retentivity — adjustable Pata areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes
Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Retentivity — adjustable Pata areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte
Retentivity — adjustable lata areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Retentivity — adjustable Pata areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
Retentivity — adjustable Pata areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes
Retentivity — adjustable Pata areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte Yes No
Retentivity — adjustable Pata areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset	Yes 128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte

I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	,.,,,,
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of
Number of distributed to systems	distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of IO Controllers	
• integrated	2
• Via CM	0
Rack	
 Modules per rack, max. 	16; Expansion width max. 1.2 m
Number of lines, max.	1
Time of day	
Clock	
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1 P3
Number of ports	3: 2x M12 + 1x RJ45
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	166, Mich. Automanager according to 1EO 02408-2 Edition 2.0
Services	
— PG/OP communication	Yes
Isochronous mode Direct data evaluage	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

Lindate time for IDT	
Update time for IRT	OFO up to 4 may Note in the array of IDT with in-
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
 Isochronous mode 	No
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes; per user program
. Interface	
Interface types	
RJ 45 (Ethernet)	No
 Number of ports 	1; 1x M12
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
 SIMATIC communication 	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
 PG/OP communication 	Yes
— Isochronous mode	No
Direct data exchange	No
— Direct data exchange— IRT	No No
<u> </u>	
— IRT	No
— IRT — PROFlenergy	No Yes
— IRT— PROFlenergy— Prioritized startup	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i,
 — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. 	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. 	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32
 — IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously 	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32
 IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. 	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
 IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times 	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share
IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times Update time for RT	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT — for send cycle of 1 ms	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
IRT PROFlenergy Prioritized startup Number of connectable IO Devices, max. Number of connectable IO Devices for RT, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times Update time for RT for send cycle of 1 ms PROFINET IO Device	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— IRT — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times Update time for RT — for send cycle of 1 ms	No Yes No 32; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record Interface types	Yes; per user program
Interface types	
RJ 45 (Ethernet)	Yes
• 100 Mbps	
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
Protocols	V
PROFIsafe	Yes
Number of connections	400 1/1 1 4 4 4 4 5 4 4 4 6 4 4 6 7 1
Number of connections, max.	128; Via integrated interfaces of the CPU
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	,
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes
Application authentication	Yes
— Application authentication — Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— occurry policies	Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	4
Number of nodes of the client interfaces,	1 000
recommended max.	
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of	100

OPC_UA_MethodGetHandleList, max.	
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
— Number of sessions, max.	32
 Number of accessible variables, max. 	50 000
 Number of registerable nodes, max. 	10 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
 Number of server methods, max. 	20
 Number of inputs/outputs per server method, max. 	20
Number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10
 Number of nodes for user-defined server interfaces, 	1 000
max.	
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
	0.500
Number of loadable program messages in RUN, max.	2 500
Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	2 500
	600
Number of simultaneously active program alarms	
Number of simultaneously active program alarms • Number of program alarms	600
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics	600 100
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions	600 100 80
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects	600 100 80 Yes; Parallel online access possible for up to 5 engineering systems
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	600 100 80
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Number of simultaneously active program alarms • Number of program alarms • Number of alarms for system diagnostics • Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	600 100 80 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max.	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables, max.	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes 1 000
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes 1 000 500
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes 1 000
Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — of which powerfail-proof Traces	Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes; without fail-safe Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes; without fail-safe Peripheral inputs/outputs 200 Yes 1 000 500

DUNIVOTOR LER	·
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes; green "24 V DC" LED
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program;
Number of such blackfor Control accounts for	selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects 	800
 Required Motion Control resources 	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	5
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	10
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Probability of failure (for service life of 20 years and repair time	of 100 hours)
Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	-25 °C
horizontal installation, max.	55 °C
vertical installation, min.	-25 °C
vertical installation, max.	55 °C
Ambient temperature during storage/transportation	
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
• Installation altitude above sea level, max. configuration / header	5 500 m, Nesulouons for installation allitudes > 2 000 m, See Mahida
configuration / programming / header	
Programming language	Voc. incl. failurfo
— LAD	Yes; incl. failsafe
— FBD	Vac: incl. failagfa
— STL	Yes; incl. failsafe
001	Yes
— SCL	Yes Yes
— GRAPH	Yes
— GRAPH Know-how protection	Yes Yes Yes
— GRAPH Know-how protection • User program protection/password protection	Yes Yes Yes
— GRAPH Know-how protection • User program protection/password protection • Copy protection	Yes Yes Yes Yes
— GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes
— GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	Yes Yes Yes Yes Yes Yes
— GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	Yes Yes Yes Yes

 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	135 mm
Width Height	135 mm 130 mm
Height	130 mm

last modified:

