SIEMENS

Data sheet

6AG1232-4HD32-2XB0



SIPLUS S7-1200 SM 1232 based on 6ES7232-4HD32-0XB0 with conformal coating, -40...+70 °C, start up -25 °C, S7-1200, analog output, SM 1232, 4 AQ, +/- 10 V, 14-bit resolution, or 0-20 mA, 13-bit resolution:

Figure similar

General information	
Product type designation	SM 1232, AQ 4x14 bit
based on	6ES7232-4HD32-0XB0
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog outputs	
Number of analog outputs	4; Current or voltage
Output ranges, voltage	
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
Load impedance (in rated range of output)	
 with voltage outputs, min. 	1 000 Ω
 with current outputs, max. 	600 Ω
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
 Resolution with overrange (bit including sign), max. 	14 bit; Voltage: 14 bit; Current : 13 bit
Errors/accuracies	
Temperature error (relative to output range), (+/-)	25 °C ±0.3%, to 55 °C ±0.6% total measurement range
Basic error limit (operational limit at 25 °C)	
 Voltage, relative to output range, (+/-) 	0.3 %
 Current, relative to output range, (+/-) 	0.3 %
Interference voltage suppression for f = n x (f1 +/- 1 %), f1 = interference	erence frequency
 Common mode voltage, max. 	12 V
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
Diagnostic alarm	Yes
Diagnoses	
 Monitoring the supply voltage 	Yes
Wire-break	Yes
Short-circuit	Yes
Diagnostics indication LED	

for status of the outputs	Yes
for status of the outputs for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	70 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
Max. Altitude during expertion relating to see level.	70 °C
Altitude during operation relating to sea level • Installation altitude above sea level, max.	5 000 m
Ambient air temperature-barometric pressure-altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	at 030 iii a 340 iii a (13 300 iii 13 000 iii)
Operation at 25 °C without condensation, max.	95 %
With condensation, tested in accordance with IEC 60068- 2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants — Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
 to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
 Against chemically active substances acc. to EN 60654-4 	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
 Coatings for printed circuit board assemblies acc. to EN 61086 	Yes; Class 2 for high reliability
Protection against fouling acc. to EN 60664-3Military testing according to MIL-I-46058C, Amendment 7	Yes; Type 1 protection Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC- CC-830A 	Yes; Conformal coating, Class A
connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	Yes
Dimensions	
Width	45 mm
Height	100 mm

Depth	75 mm
Weights	
Weight, approx.	180 g

last modified:

