# The Special Operation Key Activates a Direct **Opening Mechanism to Open the Contacts** and Shut Off Control Circuits when Protective **Doors Are Opened on Machine Tools or Other Equipment**

- Conforms to EN (TÜV) standards corresponding to the CE marking.
- · Certified by UL and CSA standards.
- The Switch contact is opened by a direct opening mechanism (NC contacts only) when the protective cover is opened. The EN-certified direct opening mechanism is indicated by  $\hookrightarrow$  on the Switch.
- Malfunctions and false operation prevented by special Operation Key.
- Wide temperature range specifications: -40 to 80°C.
- Degree of protection of the switch box: IP67 (EN60947-5-1).



Be sure to read the "Safety Precautions" on page 7.











For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

#### **Model Number Structure**

#### **Model Number Legend**

#### **Switch**

D4BS -1 2 3

#### 1. Conduit outlet

- 1: PG13.5 (1 conduit type)
- 2: G1/2 (1 conduit type)
- 4: M20 (1 conduit type) \*
- **\*** D4BS-4□□S-NPT: 1/2-14NPT, includes M20-to-1/2-14NPT conversion adapter

#### 2. Built-in Switch

5: 1NC/1NO (slow-action)

3. Head Mounting Direction

#### A: 2NC (slow-action)

F: Four mounting directions possible (front-side mounting at shipping)

Note: The recommended models for equipment and machinery being exported to Europe are those with an M20 conduit outlet, and for North America, the recommended models are those with a 1/2-14NPT conduit outlet.

## **Operation Key D4BS - K**

#### 1. Operation Key Type

- 1: Horizontal mounting
- 2: Vertical mounting
- 3: Adjustable mounting (Horizontal)

Note: An order for the head part or the switch part alone cannot be accepted. (The Operation Key is sold separately.)

## Ordering Information

## **List of Models**

#### Switches (Operation Keys are sold separately.)

Consult with your OMRON representative when ordering any models that are not listed in this table.

Type	Mounting direction		Conduit outlet	1NC/1NO (Slow-action)	2NC (Slow-action)
1-conduit type	Front-side mounting		Pg13.5	D4BS-15FS	D4BS-1AFS
			G1/2	D4BS-25FS	D4BS-2AFS
			M20	D4BS-45FS	D4BS-4AFS
			1/2-14NPT	D4BS-45FS-NPT	D4BS-4AFS-NPT

## **Operation Keys**

Туре	Model
Horizontal mounting	D4BS-K1
Vertical mounting	D4BS-K2
Adjustable mounting (Horizontal)	D4BS-K3

## **Specifications**

# Standards and EC Directives Conforms to the following EC Directives:

- Machinery Directive
- EN50041
- EN ISO 14119
- EN 60204-1

#### **Certified Standards**

Certification body	Standard	File No.
TÜV Rheinland	EN60947-5-1 (certified direct opening) GS-ET-15	Consult your OMRON representative for details.
UL	UL508	E76675
CSA	CSA C22.2 No. 14	LR45746
CQC (CCC)	GB/T 14048.5	Consult your OMRON representative for details.

## Certified Standard Ratings TÜV (EN60947-5-1), CCC (GB/T 14048.5)

	• • • • • • • • • • • • • • • • • • • •	
Item	Utilization category	AC-15
Rated oper	ating current (I <sub>e</sub> )	2 A
Rated oper	ating voltage (U₀)	400 V

Note: Use a 10 A fuse type a  ${
m g I}$  or  ${
m g G}$  that conforms to IEC60269 as a short-circuit protection device.

## UL/CSA (UL508, CSA C22.2 No. 14) (A600)

Rated voltage	Count outment	Current (A)		Volt-amperes (VA)		
	Carry current	Make	Break	Make	Make Break	
120 VAC	10 A	60	6			
240 VAC		30	3	7 200	700	
480 VAC		15	1.5	7,200	720	
600 VAC		12	1.2			

#### **Characteristics**

Interlock type		Type 2 (EN ISO 14119)		
Coding level		Low level coded (EN ISO 14119)		
Degree of protection *1		IP67 (EN60947-5-1)		
Durability *2		1,000,000 operations min.		
Durability *2	Electrical	500,000 operations min. (10 A resistive load at 250 VAC)		
Operating speed		0.1 m/s to 0.5 m/s		
Operating frequency		30 operations/minute max.		
Direct opening force	*3	19.61 N min. (EN60947-5-1)		
Direct opening trave	el <b>≭</b> 3	20 mm min. (EN60947-5-1)		
Contact resistance		25 m $\Omega$ max.		
Rated insulation vol	tage (Ui)	600 V (EN60947-5-1)		
Rated frequency		50/60 Hz		
Protection against e	lectric shock	Class I (with ground terminal)		
Pollution degree (operating environment)		3 (EN60947-5-1)		
	Between terminals of same polarity			
Impulse withstand voltage (Uimp) (EN60947-5-1)	Between terminals of different polarity	4 kV		
(21100047 0 1)	Between each terminal and ground			
Insulation resistance		100 M $\Omega$ min. (at 500 VDC) between terminals of same or different polarity, between each terminal and ground, and between each terminal and non-current-carrying metal part		
Contact gap		$2 \times 2$ mm min.		
Vibration resistance	Malfunction	10 to 55 Hz, 0.65 mm single amplitude		
Shock resistance	Destruction	1,000 m/s <sup>2</sup> min. (IEC68-2-27)		
SHOCK resistance	Malfunction	300 m/s² min. (IEC68-2-27)		
Conditional short-circuit current		100 A (EN60947-5-1)		
Conventional enclosed thermal current (Ithe)		20 A (EN60947-5-1)		
Ambient operating temperature		-40 to 80°C (with no icing)		
Ambient operating humidity		95% max.		
Weight		Approx. 285 g (D4BS-15FS)		
Note: The above value				

Note: The above values are initial values.

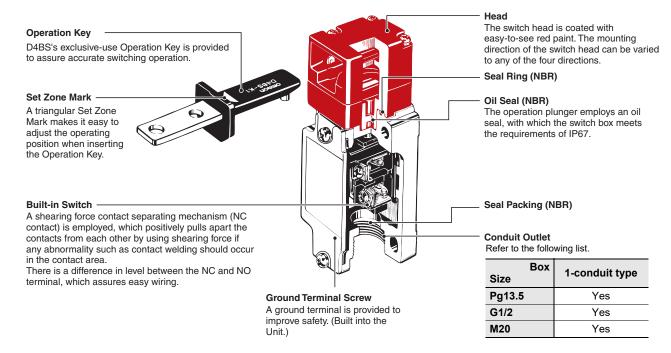
<sup>\*1.</sup> The degree of protection is tested using the method specified by the standard (EN60947-5-1). Confirm that sealing properties are sufficient for the operating conditions and environment beforehand. Although the switch box is protected from dust, oil, or water penetration, do not use the D4BS in places where dust, oil, water, or chemicals may enter through the key hole on the head, otherwise Switch damage or malfunctioning may occur.

<sup>\*2.</sup> The durability is for an ambient temperature of 5 to 35°C and an ambient humidity of 40% to 70%. Contact your OMRON sales representative for more detailed information on other operating environments.

 $<sup>\*3</sup>$ . These figures are minimum requirements for safe operation.

## **Structure and Nomenclature**

#### **Structure**

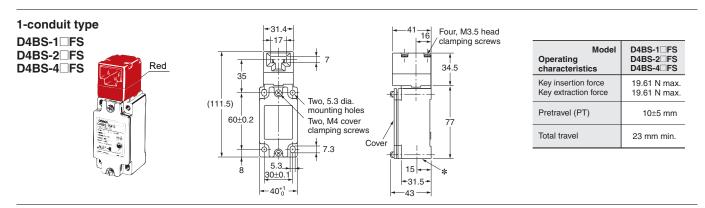


## Model and Contact Configuration (Diagrams Show State with Key Inserted)

Model	Contact	Contact form	Operating pattern	Remarks
D4BS-⊡5FS	1NC/1NO	O 11 12 23 - 24	11 - 12 23 - 24  Stroke  Operation Key Extraction completion position  ON  ON  ON  ON  ON  ON  ON  ON  ON  O	Only NC contact 11-12 has a certified direct opening mechanism. — Terminals 11-12 and 23-24 can be used as unlike poles.
D4BS-⊟AFS	2NC	11 12 12 22	11 - 12 21 - 22 Stroke Operation Key insertion completion position  Stroke Extraction completion position	NC contacts 11-12 and 21-22 have a certified direct opening mechanism. Terminals 11-12 and 21-22 can be used as unlike poles.

(Unit: mm)

#### **Switches**



Note: 1. Unless otherwise specified, a tolerance of  $\pm 0.4 \ \text{mm}$  applies to all dimensions.

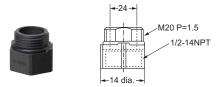
2. There are fluctuations in the contact ON/OFF timing for 2NC contacts. Confirm performance before application.

\* Conduit outlet

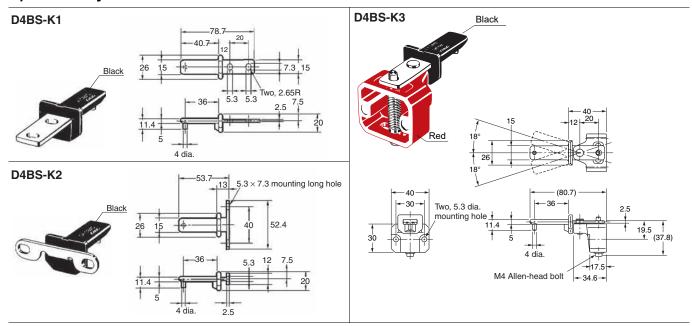
D4BS-1□FS :Pg 13.5 D4BS-2□FS :G1/2 D4BS-4□FS: M20

#### **Accessory**

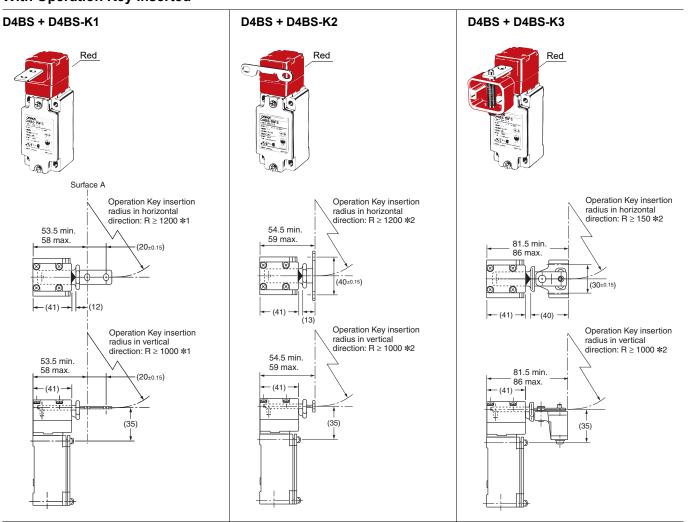
#### M20-to-1/2-14NPT conversion adapter for D4BS-4□□S-NPT



#### **Operation Keys**



#### With Operation Key Inserted



**Note:** Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

- **\*1.** The insertion radii apply when the rotational center of the Operation Key in on surface A in the figures.
- \*2. The insertion radii apply when the rotational center of the Operation Key in on the Operation Key installation surface.

## **Safety Precautions**

Be sure to read the precautions for All Safety Door Switches in the website at:http://www.ia.omron.com/.

#### **Precautions for Safe Use**

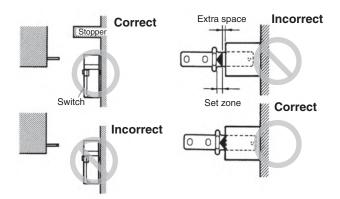
- Do not use the Switch submersed in oil or water or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch. (The IP67 degree of protection of the Switch specifies the amount of water penetration after the Switch is submerged in water for a certain period of time.)
- Always attach the cover after completing wiring and before using the Switch. Also, do not turn ON the Switch with the cover open. Doing so may result in electric shock.

#### **Stopper Installation**

Do not use a Switch as a stopper.

Be sure to install a stopper as shown in the following illustration when mounting the Switch and adjust the stopper so that the Operation Key is within the setting zone.

Do not subject the Switch to a shock that exceeds the Switch's shock resistance of  $1,000 \text{ m/s}^2$ .



#### **Precautions for Correct Use**

#### **Appropriate Tightening Torque**

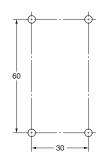
Loose screws may result in malfunction. Be sure to tighten each screw of the Switch properly.

Туре	Appropriate tightening torque
M3.5 terminal screw (including ground terminal screw)	0.59 to 0.78 N·m
Cover mounting screw	1.18 to 1.37 N·m
Head mounting screw	0.78 to 0.98 N·m
M5 body mounting screw *	4.90 to 5.88 N·m
Operation Key mounting screw	2.35 to 2.75 N·m
Connector	1.77 to 2.16 N·m
Cap screw	1.27 to 1.67 N·m

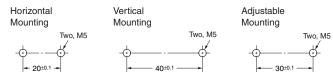
<sup>\*</sup>Apply a torque of 4.90 to 5.88 N·m for an Allen-head bolt. For a pan head screw, apply a torque of 2.35 to 2.75 N·m.

#### **Mounting Dimensions (M5)**

#### **Standard Model**



## **Mounting Hole Dimensions for Operation Keys**



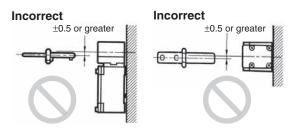
Use spring washers to mount the Switch and Operation key, and tighten the screws to a suitable torque.

To ensure safety, use screws that cannot be easily removed or another means to prevent the Switch and Operation Key from easily being removed.

#### **Operation Key**

Make sure that the Operation Key can be inserted properly with a tolerance of  $\pm 0.5$  mm in the upward, downward, left, or right direction. Otherwise the D4BS may soon become damaged due to misalignment.

Observe the specified insertion radius for the Operation Key and insert it in a direction perpendicular to the key hole. Do not use the D4BL operation key.



- Use only the designated Operation Key. The Head has been designed so that operation is not possible with a screwdriver or other tools. Using anything other than the designated Operation Key may damage the Switch or affect machine safety.
- Do not operate the Switch with anything other than the special OMRON Operation Key, otherwise the Switch may break or the safety of the system may not be maintained.
- Do not impose excessive force on the Operation Key while the Key is inserted into the Switch or drop the Switch with the Operation Key inserted. Doing either of these may deform the Key or break the Switch.

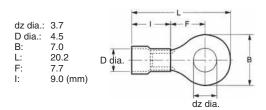
#### **Changes in Head Mounting Direction**

By removing the screws on the four corners of the head, the head can be reset in any of four directions. The head direction can be changed with or without the Operation Key inserted in the head. Make sure that no foreign materials enter through the head and that the head is tightened securely within the proper torque range.

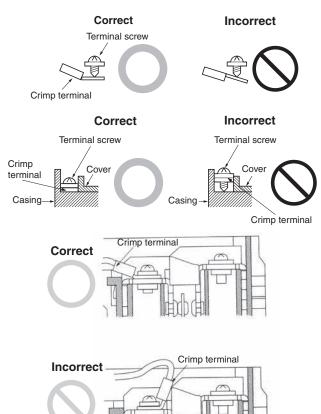
#### Wiring

Do not connect the lead wires directly to the terminals. Connect the lead wires through insulation tubes and M3.5 round crimp terminals. Tighten each terminal screw within the proper torque range.

The proper lead wire is AWG20 to AWG14 (0.5 to 2.5 mm<sup>2</sup>) in size.



Wire using the methods shown below so that the crimp terminals are not caught on the case or cover. Otherwise it may not be possible to mount the cover completely and malfunctions may occur.



#### **Conduit Outlet**

- Tighten the connector to a suitable torque.
- Excessive tightening torque may damage the casing.
- If using a Pg13.5 conduit, use an ABS-08 Pg13.5 connector or an ABS-12 Pg13.5 connector (manufactured by Nippon Flex).
- Use a connector (SC Series, sold separately) suitable for the outer diameter of the cable.

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